



X-Force Digitalization

IIOT - Energy Management System with Compliance with ISO 50001

What is Energy Management System EMS?

- In today's world, energy and demand costs have skyrocketed and certainly impact any industry's balance sheet.
- · To keep track of Demand and consumption.
- Plant / Unit wise energy analysis to ascertain productivity rate and energy consumed.
- To control energy cost, the consumer must gain answers to these questions:
 - How much energy is used?
 - What are the major loads?
 - When and Where electrical energy is used the most?
 - Finally, how much does it cost?
- X-Force EMS consolidates energy-related data (sources, costs, control, and monitoring points) into a robust data warehouse, providing a platform for tools to easily access and turn this data into actionable insights.
- This system revolutionizes how you perform diagnostics, engineering analysis, and monitoring, reducing the time and effort required with traditional methods.



What is ISO 50001?

- ISO 50001 is an international standard for energy management systems (EMS).
- ISO 50001 provides a framework of requirements for organizations to:
 - Develop a policy for more efficient use of energy
 - Fix targets and objectives to meet the policy
 - Use data to better understand and make decisions about energy use
 - Review how well the policy works, and
 - Continually improve energy management.
- Our Xforce IIoT/EMS solution supports the ISO 50001 standard by enabling efficient energy management and monitoring.

Core Capabilities

- Real-Time Monitoring: Continuous Data acquisition and maintain the data at the 15 minutes intervals (User configurable) for monitoring of real time energy information.
- Automated Analysis & Reporting: Automatically generated analytical and scheduled reports, along with interactive dashboards, enable continuous tracking and evaluation of energy performance.
- Energy Intelligence: Collect data from all forms of energy used in industrial operations, including electricity, water, air, gas, steam, and other utilities
- Continuous Improvement: Support for ongoing performance enhancement through data-driven insights and actionable recommendations.
- Regulatory Compliance: Ensures alignment with ISO 50001 and other regulatory standards through structured data and audit trails.
- Savings: EMS is a hub for viewing cost performance against targets, energy data/information, energy efficiency projects and resulting savings.
- Energy-Saving Identification: Intelligent tools designed to detect inefficiencies and recommend targeted Energy Conservation Measures (ECMs) for performance optimization.

Key Functionalities

Energy Management & Analysis

- · Regular alerts, reports and communication from the Energy Manager or designated representative.
- Historical utility data analysis (12–60 months) to establish accurate energy baselines.
- · Detailed load breakdown to identify significant energy users.
- · On-site assessments and collaboration with facility teams to define Energy Performance Indicators (EnPIs).
- Identification of energy waste and operational dysfunctions.
- A Generative AI Assistant in an EMS system enhances decision-making and efficiency by providing intelligent insights, automating reports, answering natural language queries, and recommending energy-saving actions.

Strategic Planning & Optimization

- Evaluation of metering infrastructure and feasibility of advanced monitoring systems.
- Assessment of renewable energy and innovative technology integration.
- · Normalization of energy cost and usage data to uncover improvement opportunities.
- · Prioritization of energy-saving initiatives and cost-reduction strategies.

Visualization & System Integration

- Centralized EMS portal for viewing energy data, cost performance, and project outcomes.
- Drill-down capabilities from corporate to site-level insights.
- Integration with external data sources (e.g., weather, ERP, PIMS) for enriched analytics.
- · Real-time metering tools and gateways for seamless data flow.

Performance Tracking & Audit Readiness

- Generation of customized analytical reports to track actual vs. expected energy performance.
- Documentation of improvement areas and implementation of conservation plans.
- · Maintenance of structured data and reports to support internal and external energy audits.
- Comprehensive audit trail through the EMS portal for compliance verification.

Benefits of Compliance

- Effective site-level energy consumption management through the integration of the right tools, strategic planning, in-depth analysis, and consistent diligence
- EMS solutions including meters and software platform to meet Monitoring, Measuring, and Analysis requirements
- · Real-time metering tools and data integration for consolidated energy data
- · Energy data collection review and ongoing monitoring
- Energy analytics and performance comparison of actual vs. expected consumption
- Proactive approach and real-time monitoring to save up to 30% of energy costs
- EMS portal for documented audit trail and smooth success during internal corporate audits

Benefits Across Industry Verticals

- · Manufacturing:
 - · Reduced energy consumption and costs
 - Improved operational efficiency
 - Enhanced sustainability
- Energy:
 - Optimized energy generation and distribution
 - Increased reliability and resilience
- Commercial Buildings:
 - Efficient energy usage and management
 - Improved building performance
 - Enhanced occupant comfort and productivity

X-Force IIoT - EMS Dashboard



Industry based Our Valued Customer



Overview

Our Industrial X-Force IoT-based Energy Management System (IIoT-EMS) is engineered to serve energy-intensive sectors such as Oil & Gas, Manufacturing, Power, Steel, and more. Built on a Cloud-First Data Lake and Analytics architecture, it enables seamless management of utilities like Electrical, GAS, FO, Steam, Water, and AIR. The system integrates advanced features including analyzer management, condition-based monitoring, and AI/ML-powered anomaly detection. With capabilities for predictive and prescriptive analytics, IIoT-EMS empowers industries to optimize energy consumption, reduce operational costs, and drive sustainability through intelligent decision-making.

Value delivered with X-Force IIoT -EMS



Optimized Energy Consumption

Real-time monitoring and analytics help reduce energy wastage, ensuring efficient usage across utilities.



Cost Reduction

Minimized energy bills and maintenance costs through anomaly detection, predictive insights, and condition-based monitoring.



Improved Operational Efficiency

Centralized visibility into multiple utilities (Electrical, Gas, FO, Steam, Water, Air) enables better control and coordination.



Reduced Downtime

Al/ML-driven anomaly detection and predictive maintenance prevent unexpected equipment failures and production halts.



Sustainability and Compliance

Supports ESG goals with data-driven reporting and reduced carbon footprint through smarter energy practices.



Scalability and Integration

SCloud-first architecture ensures easy scalability and integration with existing industrial systems and platforms.



Informed Decision-Making

Prescriptive analytics and intuitive dashboards empower teams to make strategic, data-backed operational decisions.



Centralized Data Lake for Unified Insights

Aggregates data from disparate sources into a single cloud-based platform, enabling holistic analysis and cross-utility correlations for deeper operational intelligence.

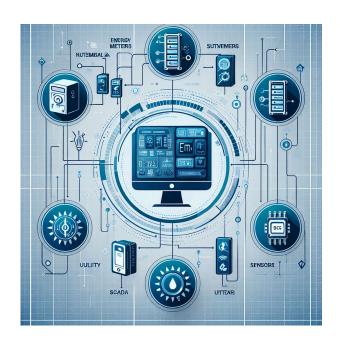
X-Force IIoT - EMS Architecture

Data Acquisition & Monitoring

Seamlessly acquire and monitor data from Energy Meters, Utility Meters, Sensors, Numerical Relays, SCADA, and DCS systems using a centralized EMS platform. Supports industry-standard protocols (Modbus, IEC, DLMS, MQTT, OPC, etc.) with wired/wireless connectivity, virtual tagging, and ERP/SCADA integration for scalable, easy-to-configure deployments.

Alarm & Event Management system

Advanced Alarm & Event Management system with real-time critical alarm display, rationalization, and acknowledgement. Supports setpoint violation alerts (H/H-H/L/L-L), SMS/email notifications, electronic annunciator interface, and comprehensive alarm logging for operational safety and compliance.

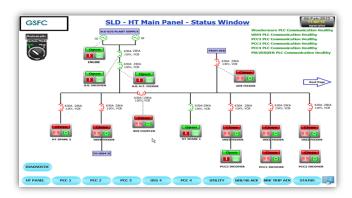


• SLD/Dashboards & Reporting:

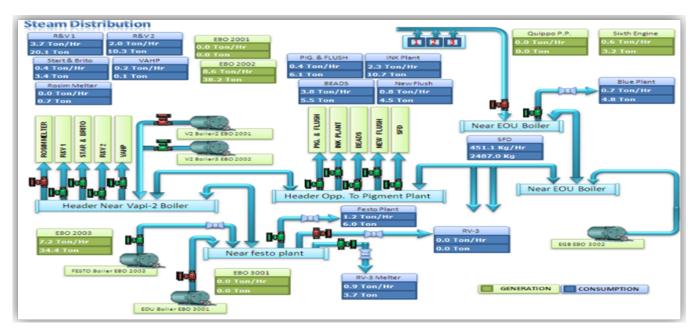
Visualize plant, area, or department-level operations with dynamic SLDs and customizable dashboards. Track energy balance, load flow, KPI/EnPI metrics, and generate detailed reports on equipment efficiency, availability, and consumption trends.

• Reporting System:

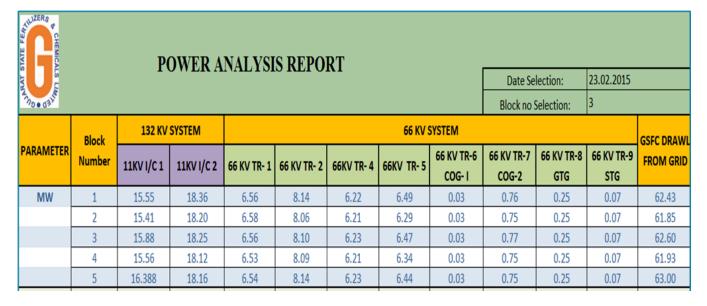
- . Standard Consumption Reports
- Shift Wise, Hourly, Daily Monthly and Yearly Reports
- · Customized Reporting as per end user requirements
- Automatic Report Generation and E-mail Notification of Reports
- Energy Balancing Report, MIS Reports
- Automatic Schedule Creation



X-Force IIoT - EMS Screen and Process Graphics



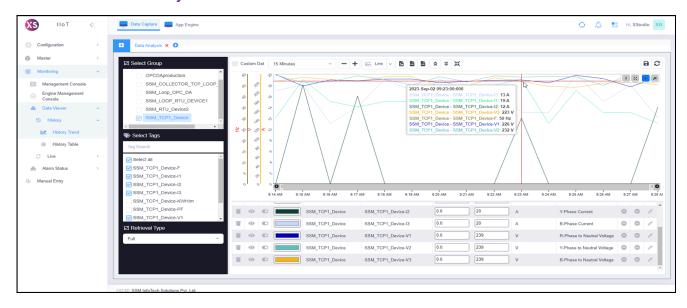
X-Force IIoT - EMS Report



X-Force IIoT - EMS Dashboard



X-Force IIoT - EMS - Trend Analysis



Our Valued Customer



Summary

Empower operations with plant, area, and department-wise SLDs and user-configurable dashboards. Visualize energy balancing, load flow, and monitor KPI/EnPI metrics in real time. Generate customized reports on equipment efficiency, availability, and consumption. A scalable solution for data-driven decision-making and performance optimization.